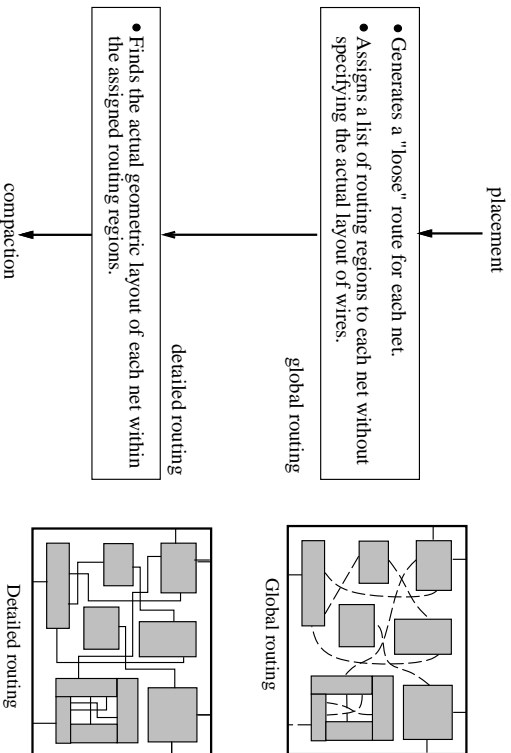


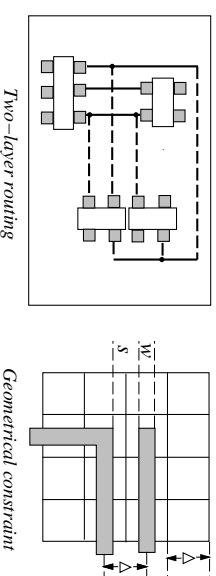
Routing



157

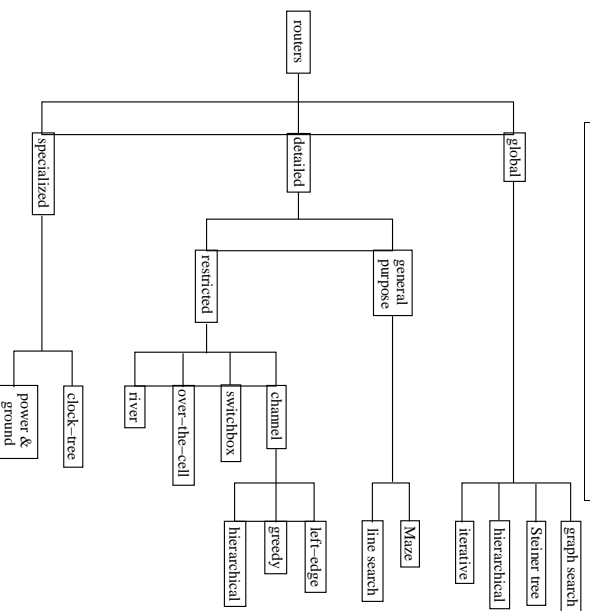
Routing Constraints

- 100% routing completion + area minimization, under a set of constraints:
 - Placement constraint: usually based on fixed placement
 - Number of routing layers
 - Geometrical constraints: must satisfy design rules
 - Timing constraints (performance-driven routing): must satisfy delay constraints
 - Crosstalk?



158

Classification of Routing



Maze Router: Lee Algorithm

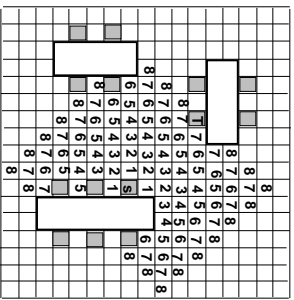
- Lee, "An algorithm for path connection and its application," *IRE Trans. Electronic Computer*, EC-10, 1961.
- Discussion mainly on single-layer routing
- **Strengths**
 - Guarantee to find connection between 2 terminals if it exists.
 - Guarantee minimum path.
- **Weaknesses**
 - Requires large memory for dense layout
 - Slow
- Applications: global routing, detailed routing

159

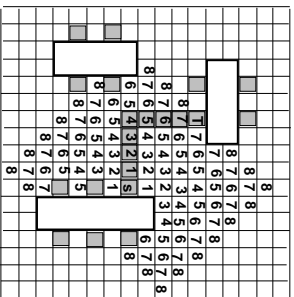
160

Lee Algorithm

- Find a path from S to T by "Wave propagation".



Filing

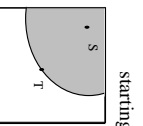


Retrace

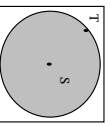
- Time & space complexity for an $M \times N$ grid: $O(MN)$ (huge!)

Reducing Running Time

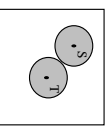
- Starting point selection: Choose the point farthest from the center of the grid as the starting point.
- Double fan-out: Propagate waves from both the source and the target cells.
- Framing: Search inside a rectangle area 10–20% larger than the bounding box containing the source and target.
 - Need to enlarge the rectangle and redo if the search fails.



starting point selection



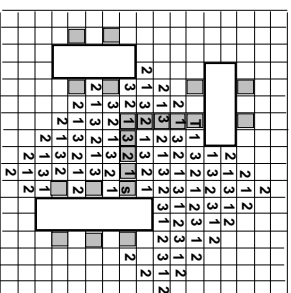
double fan-out



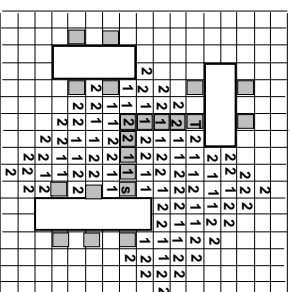
framing

Reducing Memory Requirement

- Aker's Observations (1967)
 - Adjacent labels for k are either $k - 1$ or $k + 1$.
 - Want a labeling scheme such that each label has its preceding label different from its succeeding label.
- Way 1: coding sequence 1, 2, 3, 1, 2, 3, ...; states: 1, 2, 3, empty, blocked (3 bits required)
- Way 2: coding sequence 1, 1, 2, 2, 1, 1, 2, 2, ...; states: 1, 2, empty, blocked (need only 2 bits)



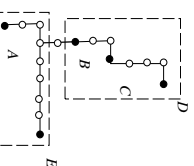
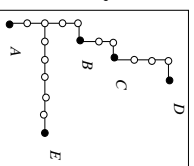
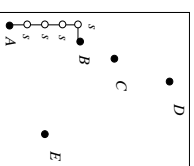
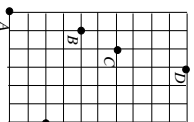
Sequence: 1, 2, 3, 1, 2, 3, ...



Sequence: 1, 1, 2, 2, 1, 1, 2, 2, ...

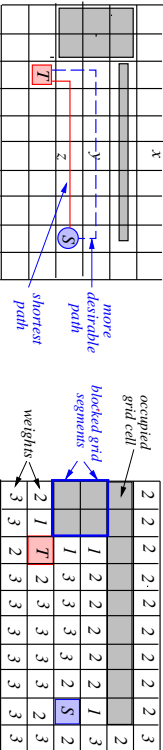
Connecting Multi-Terminal Nets

- Step 1: Propagate wave from the source s to the closet target.
- Step 2: Mark ALL cells on the path as s .
- Step 3: Propagate wave from ALL s cells to the other cells.
- Step 4: Continue until all cells are reached.
- Step 5: Apply heuristics to further reduce the tree cost.



Routing on a Weighted Grid

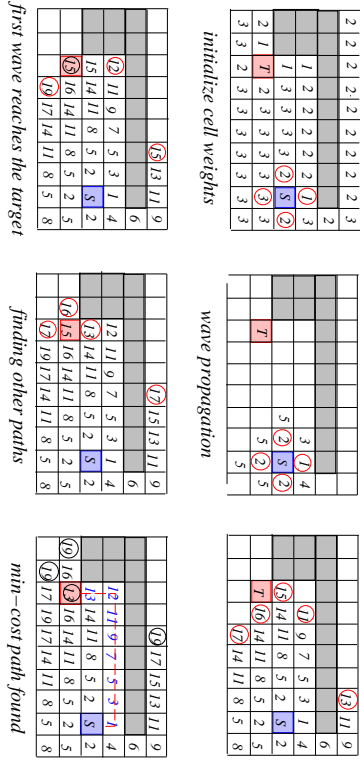
- Motivation: finding more desirable paths
- $weight(grid\ cell) = \# \text{ of unblocked grid cell segments} - 1$



Hadlock's Algorithm

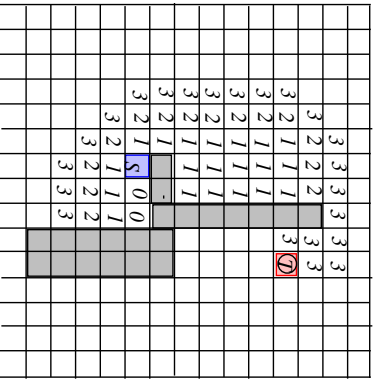
- Hadlock, "A shortest path algorithm for grid graphs," *Networks*, 1977.
- Uses detour number (instead of labeling wavefront in Lee's router)
 - Detour number, $d(P)$: # of grid cells directed **away from** its target on path P .
 - $MD(S, T)$: the Manhattan distance between S and T .
 - Path length of P , $l(P)$: $l(P) = MD(S, T) + 2d(P)$.
 - $MD(S, T)$ fixed! \Rightarrow Minimize $d(P)$ to find the shortest path.
 - For any cell labeled i , label its adjacent unblocked cells **away from** T $i+1$;
- Time and space complexities: $O(MN)$, but substantially reduces the # of searched cells.
- Finds the shortest path between S and T .

A Routing Example on a Weighted Grid



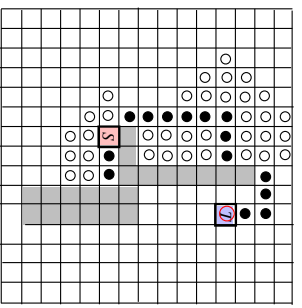
Hadlock's Algorithm (cont'd)

- $d(P)$: # of grid cells directed **away from** its target on path P .
- $MD(S, T)$: the Manhattan distance between S and T .
- Path length of P , $l(P)$: $l(P) = MD(S, T) + 2d(P)$.
- $MD(S, T)$ fixed! \Rightarrow Minimize $d(P)$ to find the shortest path.
- For any cell labeled i , label its adjacent unblocked cells **away from** T $i+1$; label i otherwise.



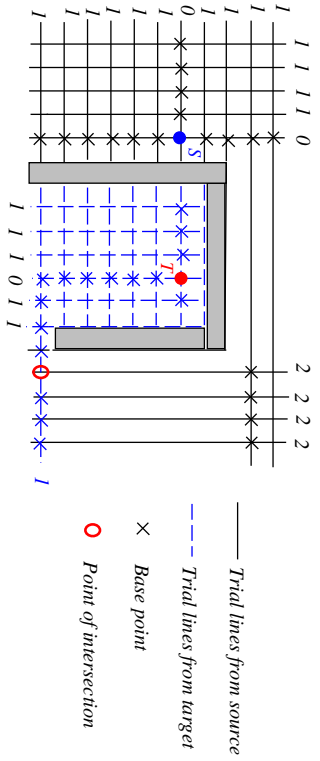
Soukup's Algorithm

- Soukup, "Fast maze router," DAC-78.
- Combined breadth-first and depth-first search.
 - Depth-first (line) search is first directed toward target T until an obstacle or T is reached.
 - Breadth-first (Lee-type) search is used to "bubble" around an obstacle if an obstacle is reached.
- Time and space complexities: $O(MN)$, but 10–50 times faster than Lee's algorithm.
- Find a path between S and T , but may not be the shortest!

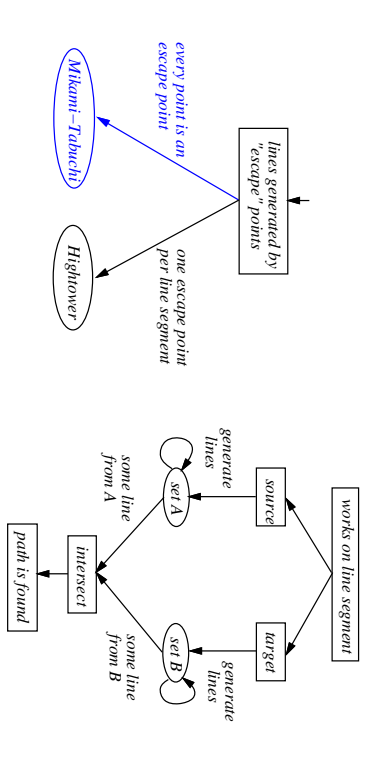


Mikami-Tabuchi's Algorithm

- Mikami & Tabuchi, "A computer program for optimal routing of printed circuit connectors," JFIP, H47, 1968.
- Every grid point is an escape point.



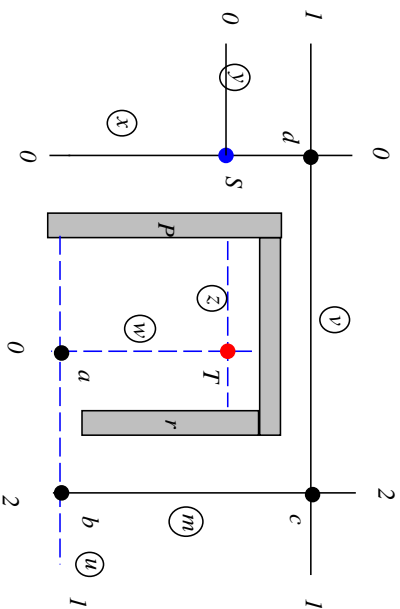
Features of Line-Search Algorithms



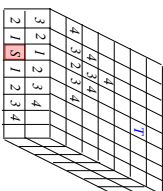
- Time and space complexities: $O(L)$, where L is the # of line segments generated.

Hightower's Algorithm

- Hightower, "A solution to line-routing problem on the continuous plane," DAC-69.
- A single escape point on each line segment.
- If a line parallels to the blocked cells, the escape point is placed just past the endpoint of the segment.

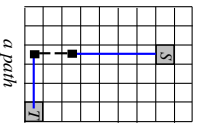
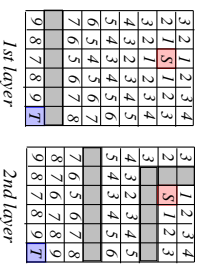


Multi-layer Routing



- 3-D grid:
- Two planner arrays:

- Neglect the weight for inter-layer connection through via.
- Pins are accessible from both layers.



— Layer-1
 - - - Layer-2
 ■ Via or cut

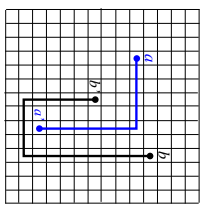
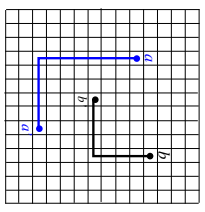
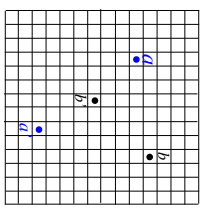
Comparison of Algorithms

	Maze routing			Line search	
	Lee	Soukup	Hadlock	Mikami	Hightower
Time	$O(M^2N)$	$O(M^2N)$	$O(M^2N)$	$O(L)$	$O(L)$
Space	$O(M^2N)$	$O(M^2N)$	$O(M^2N)$	$O(L)$	$O(L)$
Finds path if one exists?	yes	yes	yes	yes	no
Is the path shortest?	yes	no	yes	no	no
Works on grids or lines?	grid	grid	grid	line	line

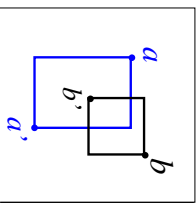
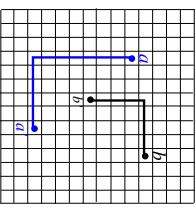
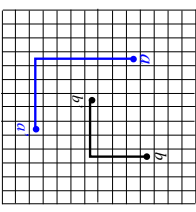
- Soukup, Mikami, and Hightower all adopt some sort of line-search operations \Rightarrow Cannot guarantee shortest paths.

Net Ordering

- Net ordering greatly affects routing solutions.
- In the example, we should route net b before net a .



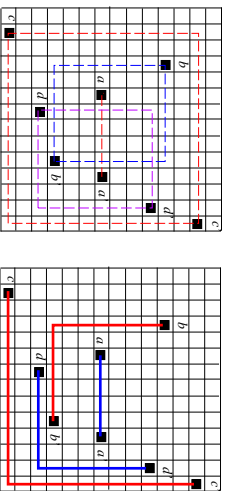
route net a before net b



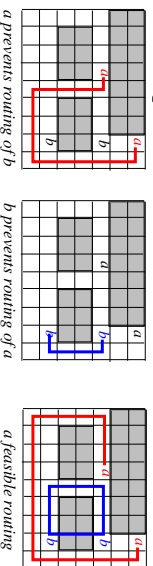
route net b before net a

Net Ordering (cont'd)

- Order the nets in the ascending order of the # of pins within their bounding boxes.
- Order the nets in the ascending (or descending??) order of their lengths.
- Order the nets based on their timing criticality.

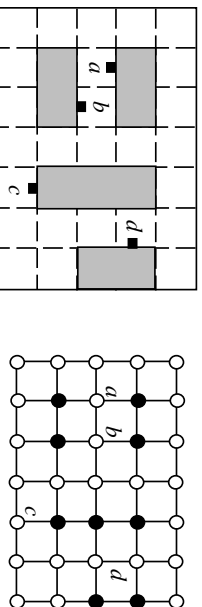


- A mutually intervening case:



Graph Models for Global Routing: Grid Graph

- Each cell is represented by a vertex.
- Two vertices are joined by an edge if the corresponding cells are adjacent to each other.
- The occupied cells are represented as filled circles, whereas the others are as clear circles.

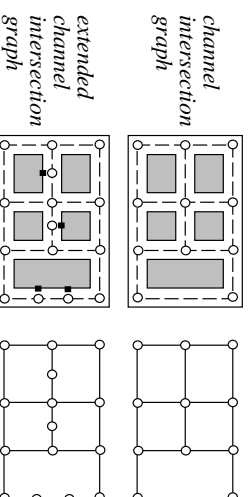


Rip-Up and Re-routing

- Rip-up and re-routing is required if a global or detailed router fails in routing all nets.
- Approaches: the manual approach? the automatic procedure?
- Two steps in rip-up and re-routing
 1. Identify bottleneck regions, rip off some already routed nets.
 2. Route the blocked connections, and re-route the ripped-up connections.
- Repeat the above steps until all connections are routed or a time limit is exceeded.

Graph Model: Channel Intersection Graph

- Channels are represented as edges.
- Channel intersections are represented as vertices.
- Edge weight represents channel capacity.
- Extended channel intersection graph: terminals are also represented as vertices.



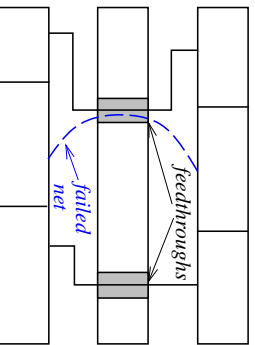
Global-Routing Problem

- Given a netlist $N = \{N_1, N_2, \dots, N_n\}$, a routing graph $G = (V, E)$, find a Steiner tree T_i for each net N_i , $1 \leq i \leq n$, such that $U(e_j) \leq c(e_j)$, $\forall e_j \in E$ and $\sum_{i=1}^n L(T_i)$ is minimized, where
 - $c(e_j)$: capacity of edge e_j ;
 - $x_{ij} = 1$ if e_j is in T_i ; $x_{ij} = 0$ otherwise;
 - $U(e_j) = \sum_{i=1}^n x_{ij}$: # of wires that pass through the channel corresponding to edge e_j ;
 - $L(T_i)$: total wirelength of Steiner tree T_i .
- For high-performance, the maximum wirelength ($\max_{i=1}^n L(T_i)$) is minimized (or the longest path between two points in T_i is minimized).

180

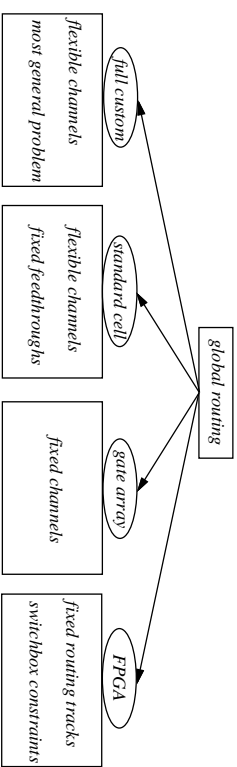
Global Routing in Standard Cell

- Objective
 - Minimize total channel height.
 - Assignment of **feedthroughs**: Placement? Global routing?
- For high performance,
 - Minimize the maximum wire length.
 - Minimize the maximum path length.



182

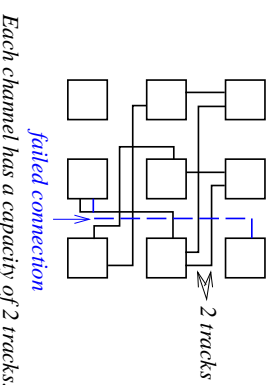
Global Routing in different Design Styles



181

Global Routing in Gate Array

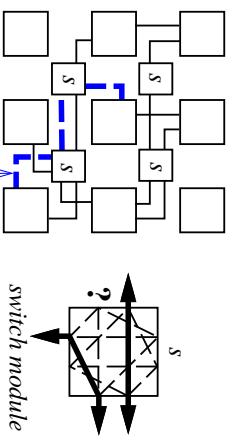
- Objective
 - Guarantee 100% routability.**
- For high performance,
 - Minimize the maximum wire length.
 - Minimize the maximum path length.



183

Global Routing in FPGA

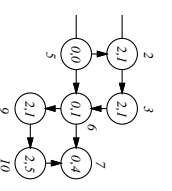
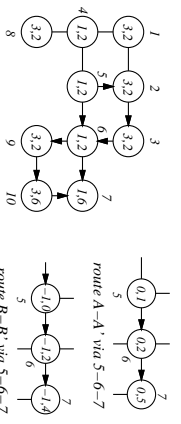
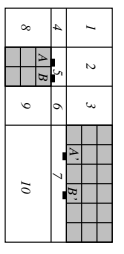
- Objective
 - Guarantee 100% routability;
 - Consider **switch-module architectural constraints**.
- For performance-driven routing,
 - **Minimize # of switches used.**
 - Minimize the maximum wire length.
 - Minimize the maximum path length.



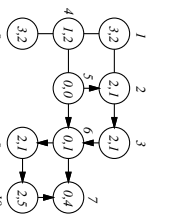
Each channel has a capacity of 2 tracks.

Global-Routing: Maze Routing

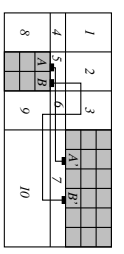
- Routing channels may be modelled by a weighted undirected graph called **channel connectivity graph**.
- Node \leftrightarrow channel; edge \leftrightarrow two adjacent channels; capacity: (*width*, *length*)



route B-B' via 5-2-3-6-9-10-7

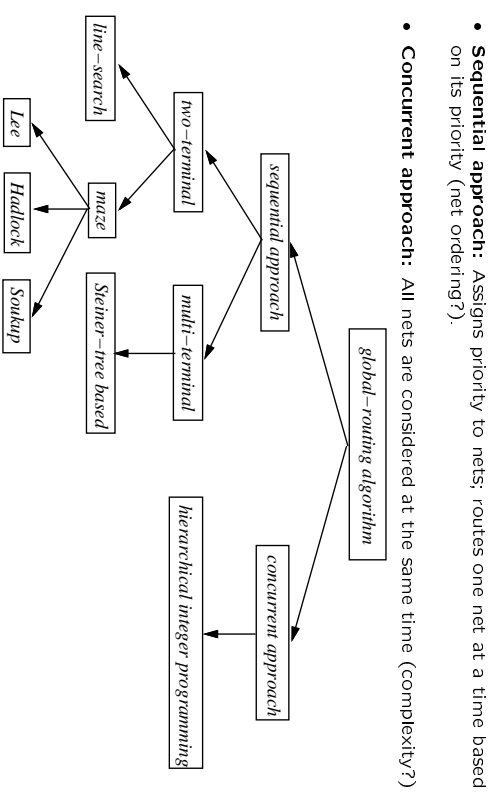


updated channel graph



maze routing for nets A and B

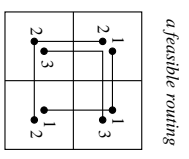
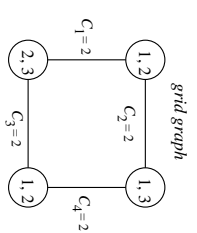
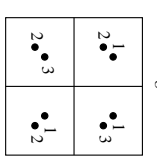
Classification of Global-Routing Algorithm



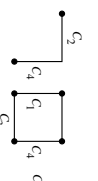
- **Sequential approach:** Assigns priority to nets; routes one net at a time based on its priority (net ordering?).
- **Concurrent approach:** All nets are considered at the same time (Complexity?)

Global Routing by Integer Programming

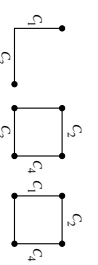
- Suppose that for each net i , there are n_i possible trees $t_1^i, t_2^i, \dots, t_{n_i}^i$ to route the net.
- Constraint I: For each net i , only one tree t_j^i will be selected.
- Constraint II: The capacity of each cell boundary c_i is not exceeded.
- Minimize the total tree cost.
- **Question:** Feasible for practical problem sizes?
 - **Key:** Hierarchical approach!
 - **an routing instance**



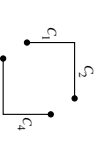
a feasible routing



trees of net 1



trees of net 2



trees of net 3

An Integer-Programming Example

Boundary	t_1^1	t_2^1	t_3^1	t_4^1	t_5^1	t_1^2	t_2^2	t_3^2	t_4^2	t_5^2
B1	0	1	1	1	0	1	1	1	0	t_3^3
B2	1	0	1	1	0	1	1	0	1	0
B3	0	1	1	1	0	1	1	0	1	1
B4	1	1	0	1	0	1	1	1	1	1

- $g_{i,j}$: cost of tree $t_j^i \Rightarrow g_{1,1} = 2, g_{1,2} = 3, g_{1,3} = 3, g_{2,1} = 2, g_{2,2} = 3, g_{2,3} = 3, g_{3,1} = 2, g_{3,2} = 2$.

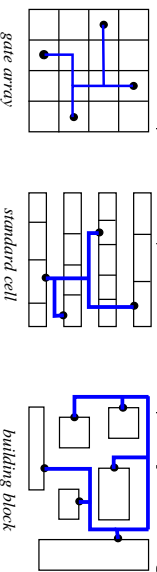
Minimize $2x_{1,1} + 3x_{1,2} + 3x_{1,3} + 2x_{2,1} + 3x_{2,2} + 3x_{2,3} + 2x_{3,1} + 2x_{3,2}$ subject to

$$\begin{aligned}
 x_{1,1} + x_{1,2} + x_{1,3} &= 1 & (\text{Constraint I : } t^1) \\
 x_{2,1} + x_{2,2} + x_{2,3} &= 1 & (\text{Constraint I : } t^2) \\
 x_{3,1} + x_{3,2} &= 1 & (\text{Constraint I : } t^3) \\
 x_{1,2} + x_{1,3} + x_{2,1} + x_{2,3} + x_{3,1} &\leq 2 & (\text{Constraint II : } B1) \\
 x_{1,1} + x_{1,3} + x_{2,2} + x_{2,3} + x_{3,1} &\leq 2 & (\text{Constraint II : } B2) \\
 x_{1,2} + x_{1,3} + x_{2,1} + x_{2,2} + x_{3,2} &\leq 2 & (\text{Constraint II : } B3) \\
 x_{1,1} + x_{1,2} + x_{2,2} + x_{2,3} + x_{3,2} &\leq 2 & (\text{Constraint II : } B4) \\
 x_{i,j} &= 0, 1, 1 \leq i, j \leq 3
 \end{aligned}$$

188

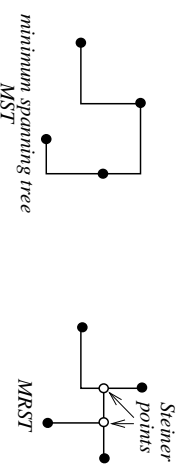
The Routing-Tree Problem

- Problem:** Given a set of pins of a net, interconnect the pins by a "routing tree."



- Minimum Rectilinear Steiner Tree (MRST) Problem:** Given n points in the plane, find a minimum-length tree of rectilinear edges which connects the points.

- $MST(P) = MST(P \cup S)$, where P and S are the sets of original points and Steiner points, respectively.



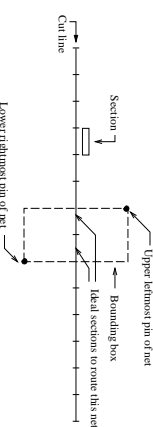
190

Hierarchical Global Routing

- Marek-Sadowska, "Router planner for custom chip design," ICCAD, 1986.
- At each level of the hierarchy, an attempt is made to minimize the cost of nets crossing cut lines.
- At the lowest level of the hierarchy, the layout surface is divided into $R \times R$ grid regions with boundary capacity equal to C tracks.
- Let R_i be the # of grid regions of a given cut line i ; a cut line can be divided into $M = \frac{R_i}{C}$ sections.

- Global routing can be formulated as a linear assignment problem:

- $x_{i,j} = 1$ if net i is assigned to section j ; $x_{i,j} = 0$ otherwise.
- Each net crosses the cut line exactly once: $\sum_{j=1}^M x_{ij} = 1, 1 \leq i \leq N$.
- Capacity constraint of each section: $\sum_{i=1}^N x_{ij} \leq C, 1 \leq j \leq M$.
- w_{ij} : cost of assigning net i to section j . Minimize $\sum_{i=1}^N \sum_{j=1}^M w_{ij}x_{ij}$.

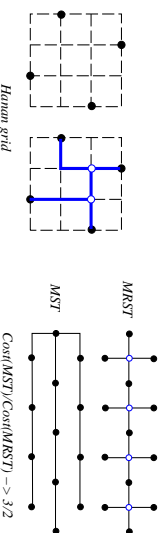


189

Theoretic Results for the MRST Problem

- Hanan's Thm:** There exists an MRST with all Steiner points (set S) chosen from the intersection points of horizontal and vertical lines drawn points of P .
 - Hanan, "On Steiner's problem with rectilinear distance," *SIAM J. Applied Math.*, 1966.
- Hwang's Theorem:** For any point set P , $\frac{\text{Cost}(MST(P))}{\text{Cost}(MRST(P))} \leq \frac{3}{2}$.
 - Hwang, "On Steiner minimal tree with rectilinear distance," *SIAM J. Applied Math.*, 1976.
- Best existing approximation algorithm: Performance bound $\frac{61}{68}$ by Foessmeier et al.

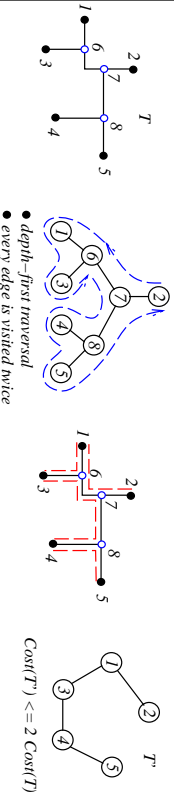
- Foessmeier et al, "Fast approximation algorithm for the rectilinear Steiner problem," Wilhelm Schickard-Institut für Informatik, TR WSI-93-14, 93.
- Zelikovsky, "An $\frac{11}{12}$ approximation algorithm for the network Steiner problem," *Algorithmica*, 1993.



191

A Simple Performance Bound

- Easy to show that $\frac{Cost(MST(P))}{Cost(MRST(P))} \leq 2$.
- Given any MRST T on point set P with Steiner point set S , construct a spanning tree T' on P as follows:
 1. Select any point in T as a root.
 2. Perform a depth-first traversal on the rooted tree T .
 3. Construct T' based on the traversal.

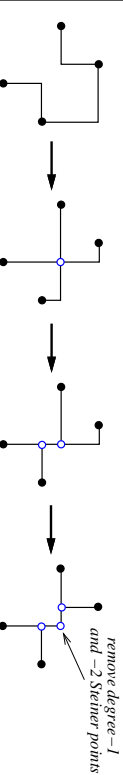


The Iterated 1-Steiner Heuristic for the MRST Problem

- Smith & Liebman, "Steiner trees, Steiner circuits and the interference problem in building design," *Engineering Optimization* 4, 1979.
- Extended by Kahng & Robins, "A new class of Steiner tree heuristics with good performance: the iterated 1-Steiner approach," *ICCAD*, 1990.

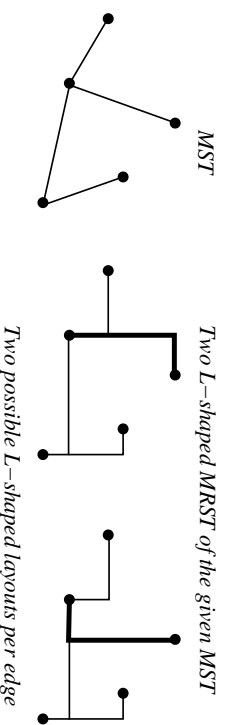
```

Algorithm: Iterated_1-Steiner(P)
P: set P of n points.
1 begin
2  $S \leftarrow \emptyset$ ;
   /* H(P ∪ S): set of Hanan points */
   /* ΔMST(A, B) = Cost(MST(A)) - Cost(MST(A ∪ B)) */
   /* ΔMST(A, B) = Cost(MST(A)) - Cost(MST(P ∪ S, {x})) > 0 */
3 while ( $Cand \leftarrow \{x \in H(P \cup S) \mid \Delta MST(P \cup S, \{x\}) > 0\} \neq \emptyset$ ) do
4   Find  $x \in Cand$  which maximizes  $\Delta MST(P \cup S, \{x\})$ ;
5    $S \leftarrow S \cup \{x\}$ ;
6   Remove points in  $S$  which have degree  $\leq 2$  in  $MST(P \cup S)$ ;
7 Output  $MST(P \cup S)$ ;
8 end
  
```



Coping with the MRST Problem

- Ho, Vijayan, Wong, "New algorithms for the rectilinear Steiner problem," *IEEE TCAD*, 1990.
- 1. Construct an MRST from an MST.
- 2. Each edge is straight or L-shaped.
- 3. Maximize overlaps by dynamic programming.
- About 8% smaller than $Cost(MST)$.



Bounded-Radius (-Diameter) Minimum Spanning Tree

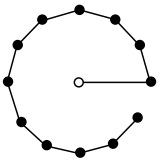
- **Problem:** Given a parameter $\epsilon \geq 0$ and a signal net with radius R (diameter D), find a minimum-cost spanning tree T with radius $r(T) \leq (1 + \epsilon)R$ ($d(T) \leq (1 + \epsilon)D$).
 - Awerbuch, et al., "Cost-sensitive analysis of communication protocols," *ACM Symp. Principles of Distributed Computing*, 1990.
 - Cong, Kahng, Robins, Sarrafzaden, Wong, "Performance-driven global routing for cell based IC's," *ICCD-91 (& TCAD)*, June 1992).
- MST (minimum spanning tree) \leftrightarrow minimum cost; SP-T (shortest path tree) \leftrightarrow minimum radius.
- Question: How to find a spanning tree with a good trade-off between cost and radius?



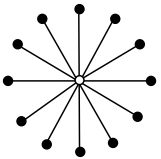
MST vs SPT Trade-off

- $Cost(SPT)$ may be $\Omega(|m|)$ times larger than $Cost(MST)$.

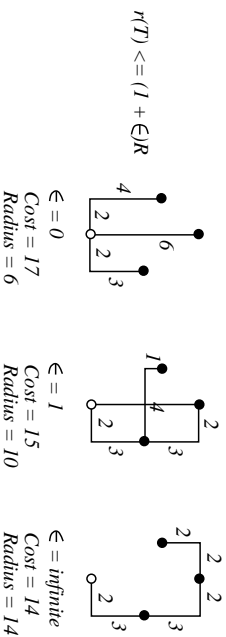
Minimum spanning tree (MST)



Shortest path tree (SPT)



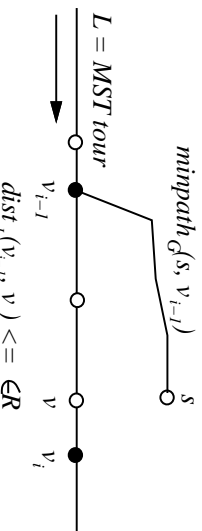
$$\frac{Cost(SPT)}{Cost(MST)} = \theta(n)$$



Bounded-Radius Bounded-Cost Spanning Tree

- For any weighted graph G and parameter ϵ , the routing tree T constructed by the algorithm has radius $r(T) \leq (1 + \epsilon)R$.
- v_{i-1} : the last node before v on L for which we added $minpath_G(s, v_{i-1})$ to Q .

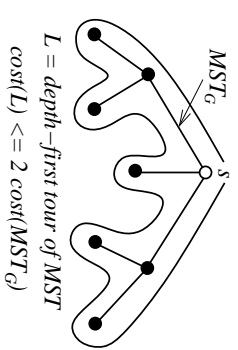
$$\begin{aligned}
 dist_T(s, v) &\leq dist_T(s, v_{i-1}) + dist_L(v_{i-1}, v) \\
 &\leq dist_G(s, v_{i-1}) + \epsilon R \\
 &\leq R + \epsilon R \\
 &= (1 + \epsilon)R
 \end{aligned}$$



Algorithm: Bounded-Radius Bounded-Cost Spanning Tree(ϵ)

```

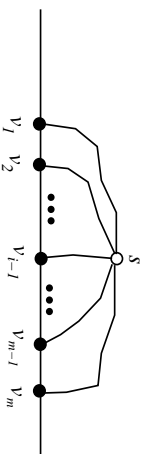
1 begin
2 Compute  $MST_G$  and  $SPT_G$ ;
3  $Q \leftarrow MST_G$ ;
4  $L \leftarrow$  depth-first tour of  $MST_G$ ;
5  $S \leftarrow \emptyset$ ;
6 for  $i \leftarrow 1$  to  $|L| - 1$ 
7    $S \leftarrow S + cost(L_i, L_{i+1})$ ;
8   if  $S \geq \epsilon \cdot dist_G(s, L_{i+1})$  then
9      $Q \leftarrow Q \cup minpath_G(s, L_{i+1})$ ;
10     $S \leftarrow \emptyset$ ;
11  $T =$  shortest path tree of  $Q$ ;
12 end
  
```



Bounded-Radius Bounded-Cost Spanning Tree

- For any weighted graph G and parameter ϵ , the routing tree T constructed by the algorithm has cost $cost(T) \leq (1 + \frac{2}{\epsilon})cost(MST_G)$.
- Let v_1, v_2, \dots, v_m be the set of nodes to which the algorithm added shortest paths from source s .

$$\begin{aligned}
 cost(T) &\leq cost(MST_G) + \sum_{i=1}^m dist_G(s, v_i) \\
 dist_L(v_{i-1}, v_i) &\geq \epsilon \cdot dist_G(s, v_i) \\
 cost(T) &\leq cost(MST_G) + \sum_{i=1}^m \frac{dist_G(v_{i-1}, v_i)}{\epsilon} \\
 &\leq cost(MST_G) + \frac{cost(L)}{\epsilon} \\
 &\leq cost(MST_G) + \frac{2 \cdot cost(MST_G)}{\epsilon} \\
 &\leq (1 + \frac{2}{\epsilon})cost(MST_G)
 \end{aligned}$$



Channel & Switchbox Routing

